DART AEROSPACE LTD	Work Order:	72350	
Description: Lock	Part Number:	D3030-1	
Drawing: D3030 rev. A	Qty:	0	

Step	Location	Procedure	By	Date	qty
1	EXPEDITING	Issue Work Order.	A)	05.02.02	
2	PURCHASING	Issue P/O:	h	05-02-03	10
3	RECEIVING	Receive and Inspect for transit damage Ensure that material release note is attached	CL	5/02/07	10
4	QC	Inspect Level 6		05-07.08	10
5	STORES	Identify and Stock	cd	056268	10
6	EXPEDITING	Close W/O Cost / part 74145 545 05/02/09 (10)	H	05.02.10	10
		74,37	70		

Rev	Date	Change	Revised By	Approved
_ A	01.05.30	New Issue	EC	
В	01.06.08	Removed chemical conversion	EC	12°

CHANGE IPP

Next Time

Produce_ IN House.

DB030-1

2/4/25

RELEASED

Dart A	erospace	e Ltd						
W/O:			W	ORK ORDER CHANGES			····	
DATE	STEP	PROCEDURE CHANGE				Date Qty	Approval Mfg / Design Mgr	Approval QC Inspector
NCR:			WORK ORI	DER NON-CONFORMANC	E (NCR)			
		Description of NC		Corrective Action Section B		Verification	Approval	Approval
DATE	STEP	Section A	Initial Design Mgr	Action Description Design Mgr	Sign & Date	Sign & Section C De	Design Mgr	QC Inspector

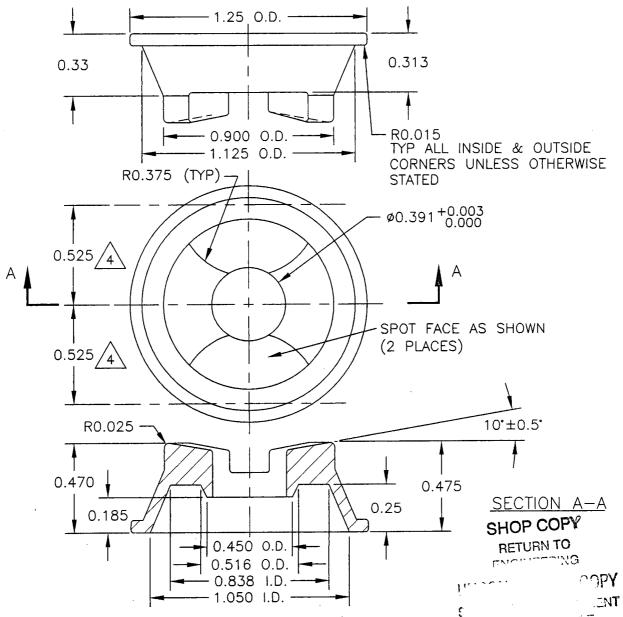
	WORK ORDER NON-CONFORMANCE (NCR)									
	Description of NC		Corrective Action Section B	Vorification	Approval	Approval				
STEP	Section A	Initial Design Mgr	Action Description Design Mgr	Sign & Date	Section C	Design Mgr	QC Inspector			
·	•		·							
					<u> </u>					
	STEP	STEP Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Corrective Action Section B Initial Action Description	STEP Description of NC Section A Initial Action Description Sign &	STEP Description of NC Section A Initial Action Description Sign & Section C	STEP Description of NC Section A linitial Action Description Sign & Verification Section C Design Mgr			

Part No:	PAR #:	Fault Category:	NCR:	Yes	No	DQA:	Date:	
NOTE: Date & initial all entries				QA: N	/C C	osed:	Date:	•



DES	GIGN (J	DRAWN BY		AEROSPACE LTD WKESBURY, ONTARIO, CANADA	
СН	CKED (#	APPROVED	DRAWING NO.		REV. A
	At .	at	D3030	SHEET	1 OF 1
DAT	E	<u> </u>	TITLE		SCALE
01	.05.18		LOCK		2:1
A		01.05.18	NEW ISSUE		

SPECIFICATION CONTROL DRAWING



D3030-1:

- 1) POSSIBLE SUPPLIER: NORTHERN AERO INDUSTRIES P/N B83603-1
- 2) MATERIAL: 2024-T351 (QQ-A-225/6)
- 3) ALL DIAMETERS CONCENTRIC WITHIN 0.005 T.I.R.
- 4) 0.010 MAX DIFF. BETWEEN 0.525 DIM EACH SIDE.
- 5) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
- 6) ALL DIMENSIONS ARE IN INCHES
- TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Job Costing Report

Dart Aerospace Ltd. Hawkesbury

Feb 02, 2005 02:47 pm

Work Order No : 0022350

: D3030-1 Department Code:

Project Name : D3030 Project For : WK507 Burden Flags : NNNNNNN WO Status : Open

Work Order Type : Main Main WO Number : Invoice State : Not Invoiced

House Part Number: D3030-1 Description : Lock

Manufactured : Yes

Amount Req'd: 10

Amount Done : 0
Start Date : 02-02-05

Est Finish Date : 02-11-05

Act Finish Date : Drawings Reqd : No

Ok for Approval :

Approval Rec'd :

Invoice Date :

Invoice Number :

Invoice Amount : 0.00

Order Entry No:

OE Value : 0.00

Est Margin : 0.000% 0.000% Actual Margin :

\$0 Posted to Finished Goods

		Estimated	Actual	٧ar. %	Posted	To Post
=======================================	==:	========		=======	==========	=======================================
Material Cost	:	0.00	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00		
Engineering Cost	:	0.00	0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.00	0.00		
Production Cost	:	0.00	0.00	0.00	0.00	0.00
Packaging Hours	:	0.00	0.00	0.00		
Packaging Cost	:	0.00	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00		
OverHead Cost	:	0.00	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00		
CNC	:	0.00	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00		
Misc.	:	0.00	0.00	0.00	0.00	0.00
		========	=======	======		
Burden	:	0.00	0.00	0.00		
		=	========	======		
Total Cost	:	0.00	0.00	0.00		
Margin	:	0.000	0.000			
Selling Cost	:	0.00	0.00			

Estimated Actual Labour Hrs/Amount Done : 0.00 0.00 Profits/(Loss) 0.00 0.00



NORTHERN AERO INDUSTRIES LTD.

1845 St. Matthews Ave. Winnipeg, Manitoba, Canada, R3H 0A8 ph. 204-772-9922 fax 204-772-7568

23			pn. 204-112-9922	2 1ax 20	14-772-7500	,		
1. Title		C	CERTIFICA	TE OF	CONFC	RMIT	Y	
2. Organi	ization Name	·	RO INDUSTRIES	····	<u> </u>		3. Reference No. 10744-1	ımber
4. Organ	ization Address	1845 St. Mattl			Cage Code: MFR36929			<u> </u>
	Winnipeg, Manitoba				Cag	c couc.	WIF KSU72	
		Canada R3H						
5. NAI JO 1011	b#			6. P.O. # P.O 20	007508			
7. Item	8. Description		9. Part Number		10. Eligibility	11. Quantity	12. Serial/Batch	13. Status/Work
1	SPRING		B83605-1		various	20	04-1840	Inspected
2	LOCK		B83603-1		various	10	04-2148	Inspected
	,					• •		
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14. Remar			<u> </u>				······································	1 **
These	Products co	onform to Draw	ing Number B830	605 Rev: N	IC and B83	3603 Rev:	NC.	
					1			
	•							
15. New-U	nused Parts/Materia	l Certification		19. Used, Repai	red or Overhauled	Parts Certificat	ion	
			al(s) identified hereon were roval holder and inspected					on or attached is accurate inspected using methods
using meth		a Transport Canada appro	ved (Airworthiness Manual					
16. Signatu		// •		20. Signature				
17. Name	Call ki	Can	18. Date	21. Name			2	2. Date
Richard Williamson 04 Feb. 05								